



**Oil Pattern Distance** Oil Per Board 40 **Reverse Brush Drop** 38 50 ul **Forward Oil Total Reverse Oil Total** 12.95 mL **Volume Oil Total** 19.55 mL 32.5 mL **Tank Configuration Tank A Conditioner Tank B Conditioner A Only** 

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	74	0.0	1.4	1.4	3700
2	3L	3R	1	14	35	1.4	3.3	1.9	1750
3	4L	4R	1	14	33	3.3	5.2	1.9	1650
4	5L	5R	1	14	31	5.2	7.1	1.9	1550
5	6L	6R	1	18	29	7.1	9.6	2.5	1450
6	7L	7R	1	18	27	9.6	12.1	2.5	1350
7	8L	8R	1	18	25	12.1	14.6	2.5	1250
8	9L	9R	1	22	23	14.6	17.7	3.1	1150
9	10L	10R	2	22	42	17.7	23.9	6.2	2100
10	11L	11R	2	22	38	23.9	30.1	6.2	1900
11	12L	12R	2	22	34	30.1	36.3	6.2	1700
12	2L	2R	0	22	0	36.3	40.0	3.7	0

1     2L     2R     0     30     0     40.0     35.0     -5.0     0       2     10L     10R     1     22     21     35.0     31.9     -3.1     1050       3     9L     9R     1     22     23     31.9     28.8     -3.1     1150       4     8L     8R     1     18     25     28.8     26.3     -2.5     1250       5     7L     7R     1     18     27     26.3     23.8     -2.5     1350       6     6L     6R     1     14     29     23.8     21.9     -1.9     1450       7     5L     5R     1     14     31     21.9     20.0     -1.9     1550       8     4L     4R     2     14     66     20.0     16.1     -3.9     3300       9     2L     2R     1     10     37     16.1     14.7     -1.4     1850       10     2L     2R     0     10     0     14.7     0.0     -14.7     0	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
3     9L     9R     1     22     23     31.9     28.8     -3.1     1150       4     8L     8R     1     18     25     28.8     26.3     -2.5     1250       5     7L     7R     1     18     27     26.3     23.8     -2.5     1350       6     6L     6R     1     14     29     23.8     21.9     -1.9     1450       7     5L     5R     1     14     31     21.9     20.0     -1.9     1550       8     4L     4R     2     14     66     20.0     16.1     -3.9     3300       9     2L     2R     1     10     37     16.1     14.7     -1.4     1850	2L	2R	0	30	0	40.0	35.0	-5.0	0
4     8L     8R     1     18     25     28.8     26.3     -2.5     1250       5     7L     7R     1     18     27     26.3     23.8     -2.5     1350       6     6L     6R     1     14     29     23.8     21.9     -1.9     1450       7     5L     5R     1     14     31     21.9     20.0     -1.9     1550       8     4L     4R     2     14     66     20.0     16.1     -3.9     3300       9     2L     2R     1     10     37     16.1     14.7     -1.4     1850	10L	10R	1	22	21	35.0	31.9	-3.1	1050
5     7L     7R     1     18     27     26.3     23.8     -2.5     1350       6     6L     6R     1     14     29     23.8     21.9     -1.9     1450       7     5L     5R     1     14     31     21.9     20.0     -1.9     1550       8     4L     4R     2     14     66     20.0     16.1     -3.9     3300       9     2L     2R     1     10     37     16.1     14.7     -1.4     1850	9L	9R	1	22	23	31.9	28.8	-3.1	1150
6 6L 6R 1 14 29 23.8 21.9 -1.9 1450 7 5L 5R 1 14 31 21.9 20.0 -1.9 1550 8 4L 4R 2 14 66 20.0 16.1 -3.9 3300 9 2L 2R 1 10 37 16.1 14.7 -1.4 1850	8L	8R	1	18	25	28.8	26.3	-2.5	1250
7 5L 5R 1 14 31 21.9 20.0 -1.9 1550 8 4L 4R 2 14 66 20.0 16.1 -3.9 3300 9 2L 2R 1 10 37 16.1 14.7 -1.4 1850	7L	7R	1	18	27	26.3	23.8	-2.5	1350
8 4L 4R 2 14 66 20.0 16.1 -3.9 3300 9 2L 2R 1 10 37 16.1 14.7 -1.4 1850	6L	6R	1	14	29	23.8	21.9	-1.9	1450
9 2L 2R 1 10 37 16.1 14.7 -1.4 1850	5L	5R	1	14	31	21.9	20.0	-1.9	1550
	4L	4R	2	14	66	20.0	16.1	-3.9	3300
10 2L 2R 0 10 0 14.7 0.0 -14.7 0	2L	2R	1	10	37	16.1	14.7	-1.4	1850
	2L	2R	0	10	0	14.7	0.0	-14.7	0
		2L 10L 9L 8L 7L 6L 5L 4L	2L 2R 10L 10R 9L 9R 8L 8R 7L 7R 6L 6R 5L 5R 4L 4R 2L 2R	2L 2R 0 10L 10R 1 9L 9R 1 8L 8R 1 7L 7R 1 6L 6R 1 5L 5R 1 4L 4R 2 2L 2R 1	10L 10R 1 22 9L 9R 1 22 8L 8R 1 18 7L 7R 1 18 6L 6R 1 14 5L 5R 1 14 4L 4R 2 14 2L 2R 1 10	2L     2R     0     30     0       10L     10R     1     22     21       9L     9R     1     22     23       8L     8R     1     18     25       7L     7R     1     18     27       6L     6R     1     14     29       5L     5R     1     14     31       4L     4R     2     14     66       2L     2R     1     10     37	2L     2R     0     30     0     40.0       10L     10R     1     22     21     35.0       9L     9R     1     22     23     31.9       8L     8R     1     18     25     28.8       7L     7R     1     18     27     26.3       6L     6R     1     14     29     23.8       5L     5R     1     14     31     21.9       4L     4R     2     14     66     20.0       2L     2R     1     10     37     16.1	2L     2R     0     30     0     40.0     35.0       10L     10R     1     22     21     35.0     31.9       9L     9R     1     22     23     31.9     28.8       8L     8R     1     18     25     28.8     26.3       7L     7R     1     18     27     26.3     23.8       6L     6R     1     14     29     23.8     21.9       5L     5R     1     14     31     21.9     20.0       4L     4R     2     14     66     20.0     16.1       2L     2R     1     10     37     16.1     14.7	2L     2R     0     30     0     40.0     35.0     -5.0       10L     10R     1     22     21     35.0     31.9     -3.1       9L     9R     1     22     23     31.9     28.8     -3.1       8L     8R     1     18     25     28.8     26.3     -2.5       7L     7R     1     18     27     26.3     23.8     -2.5       6L     6R     1     14     29     23.8     21.9     -1.9       5L     5R     1     14     31     21.9     20.0     -1.9       4L     4R     2     14     66     20.0     16.1     -3.9       2L     2R     1     10     37     16.1     14.7     -1.4

Cleaner Ratio Main Mix

Cleaner Ratio Back End Mix

NA

Reverse

Cleaner Ratio Back End Distance

NA

Combined

Ruffor RPM: 4 = 700 | 3 = 500 | 3 = 300 | 1 = 100

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100 3L-7L:18L-18R 18L-18R:17R-13R 8L-12L:18L-18R 13L-17L:18L-18R 18L-18R:12R-8R 18L-18R:7R-3R Inside:Middle Outside:Middle Middle:Middle Mlddle: Inside Middle:Middle Middle:Outside Description Track Zone Ratio 2.73 1,22 1,22 2,73



