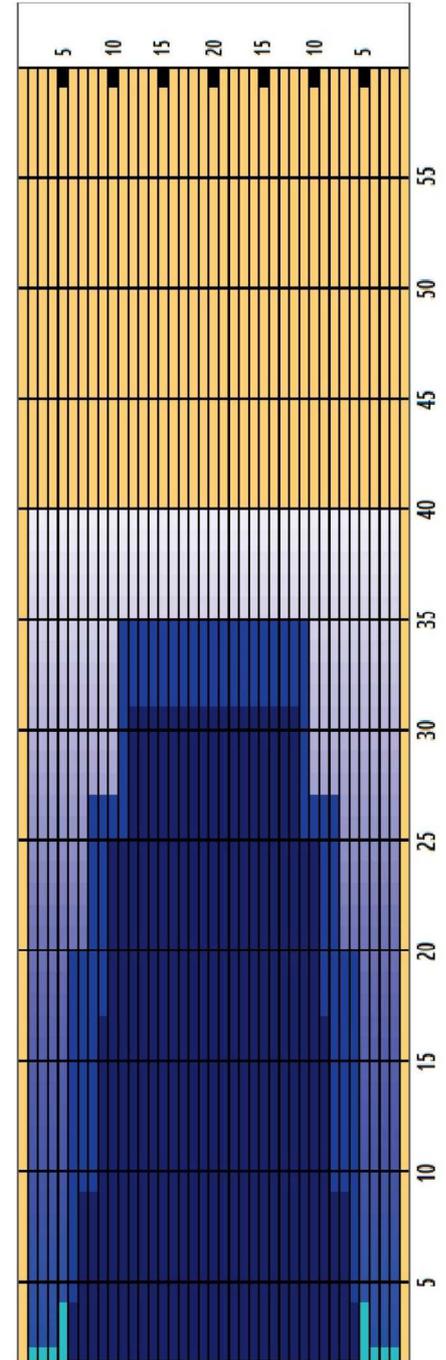


Oil Pattern Distance	40	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	18.1 mL	Reverse Oil Total	10.95 mL	Volume Oil Total	29.05 mL
Tank Configuration	A Only	Tank A Conditioner	E E	Tank B Conditioner	:

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	5550
2	5L	5R	1	14	31	2.8	4.7	1.9	1550
3	7L	7R	2	18	54	4.7	9.8	5.1	2700
4	9L	9R	3	18	69	9.8	17.4	7.6	3450
5	10L	10R	3	18	63	17.4	25.0	7.6	3150
6	12L	12R	2	22	34	25.0	31.2	6.2	1700
7	2L	2R	0	30	0	31.2	40.0	8.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	35.0	-5.0	0
2	11L	11R	3	18	57	35.0	27.4	-7.6	2850
3	8L	8R	3	18	75	27.4	19.8	-7.6	3750
4	6L	6R	3	14	87	19.8	13.9	-5.9	4350
5	2L	2R	0	10	0	13.9	0.0	-13.9	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.42	1.29	1	1	1.29	4.42

