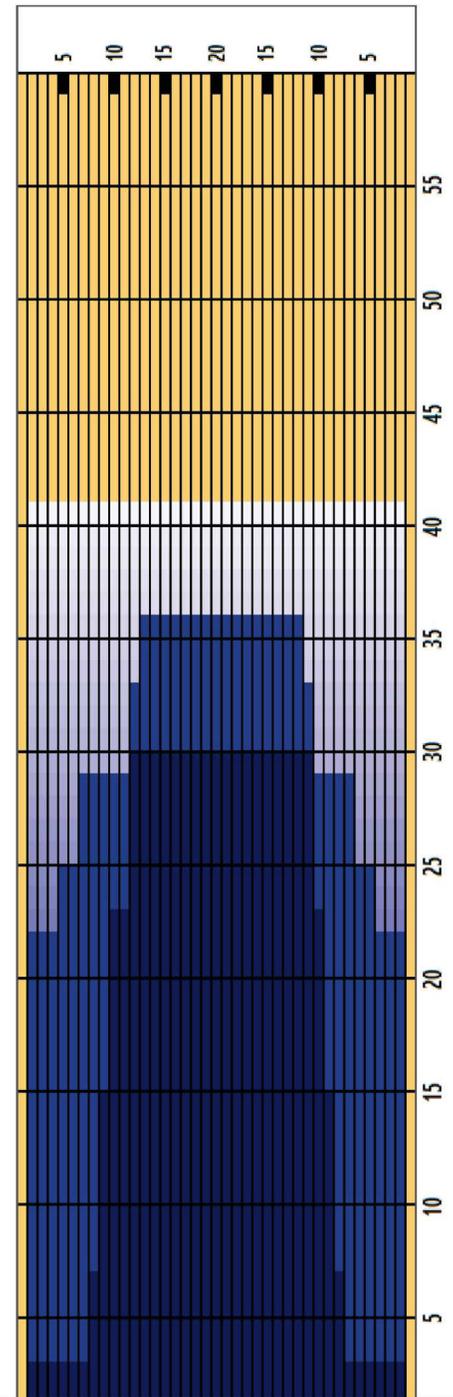


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.35 mL	Reverse Oil Total	15.15 mL	Volume Oil Total	32.5 mL
Tank Configuration		Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	8L	8R	2	14	A	50	3.9	7.8	3.9	2500
3	9L	9R	3	18	A	69	7.8	15.4	7.6	3450
4	10L	10R	3	18	A	63	15.4	23.0	7.6	3150
5	12L	11R	3	18	A	54	23.0	30.6	7.6	2700
6	2L	2R	0	18	A	0	30.6	41.0	10.4	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	10	B	0	41.0	36.0	-5.0	0
2	13L	12R	2	10	B	32	36.0	33.2	-2.8	1600
3	12L	11R	3	10	B	54	33.2	29.0	-4.2	2700
4	7L	7R	3	10	B	81	29.0	24.8	-4.2	4050
5	5L	5R	2	10	B	62	24.8	22.0	-2.8	3100
6	2L	2R	2	10	B	74	22.0	19.2	-2.8	3700
7	2L	2R	0	10	B	0	19.2	0.0	-19.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.82	1.49	1	1	1.37	3.82

